

EDM GRAPHITE SPECIFICATIONS

Grade	Color Identification	Shore Hardness	Flexural Strength (PSI)	Resistance (0.000 ohm/in.)	Particle Size (microns)
MG-4	Pink	55	9,240	500	12
MG-5	Brown	63	7,540	528	8
MG-6	Brown/Pink	62	11,600	510	8
MG-8	Blue/Yellow	76	9,458	591	5
MG-9	Gold / Red	63	11,603	630	5
POCO EDM-200	Purple	68	9,000	580	10
POCO EDM-1	White	69	9,700	760	<5
POCO EDM-2	Yellow	71	11,200	620	<5
POCO EDM-3	Red	73	13,300	615	<5
POCO EDM-4	Blue	76	16,900	500	<4
POCO EDM-AF5	Gold/Black	83	14,500	850	<1
POCO EDM-C200	Green/ White	62	12,100	114	10
POCO EDM-C3	Orange	66	20,300	127	<5
TTK-4	Silver	72	10,600	552	4
TTK-4C	Orange / White	60	15,500	100	4

**100% Carbon Based Graphite*

**Copper Impregnated Graphite – [Learn More](#)*

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