EDM Flushing Fluid™
(For Ram Type Machines)

**WHAT IT DOES:**
Commonwealth Oil’s EDM Flushing Fluid™ is a quality fluid designed to serve as a Flushing Fluid for “die sinkers”. EDM Flushing Fluid™ should be used only after the machine has been thoroughly cleaned, and before refilling with di-electric fluid.

**WHERE TO USE IT:**
EDM Flushing Fluid™ is designed for following applications:

- EDM RAM Type machines.
- Any application needing passive hydrocarbon cleaner

**How to Use It:**
Thoroughly clean your “Ram Type Die-Sinker” including tank, lines, and filter housings. Remove all filters from housings. Before installing new filters, fill the “die-sinker” with a sufficient volume of EDM Flushing Fluid™ to allow the circulating pumps to cycle for approximately 30-45 minutes, and flush any previously unseen debris. Drain the fluid and flushed debris from the tank, and dispose in compliance with Government requirements and local regulations.

**PERFORMANCE BENEFITS:**
EDM Flushing Fluid™ is especially formulated to deliver the following performance benefits:

- Contains no chlorinated solvents.
- Better shop hygiene
- Clear, colourless and odourless liquid
EDM Flushing Fluid™

**TECHNICALLY SPEAKING:**

<table>
<thead>
<tr>
<th>Test</th>
<th>EDM Flushing Fluid™</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity: cSt @ 40°C</td>
<td>3.5</td>
</tr>
<tr>
<td>Acid Number, mg KOH/g</td>
<td>&lt; 0.01</td>
</tr>
<tr>
<td>Flash Point, COC °C</td>
<td>&gt; 120</td>
</tr>
<tr>
<td>Flash Point, COC °F</td>
<td>&gt; 248</td>
</tr>
<tr>
<td>Appearance</td>
<td>Clear, Colourless</td>
</tr>
<tr>
<td>Odour</td>
<td>Nil</td>
</tr>
<tr>
<td>Copper Corrosion</td>
<td>1A - 1B</td>
</tr>
<tr>
<td>Sulfur (Active)</td>
<td>Nil</td>
</tr>
<tr>
<td>Phosphorous</td>
<td>Nil</td>
</tr>
<tr>
<td>Chlorine</td>
<td>Nil</td>
</tr>
<tr>
<td>Surfactant</td>
<td>Nil</td>
</tr>
<tr>
<td>Density, lbs./US Gallon</td>
<td>7.155</td>
</tr>
<tr>
<td>Specific Gravity</td>
<td>0.860</td>
</tr>
</tbody>
</table>

These are typical figures and do not constitute a specification.

**Handling & Safety Information**

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.

Available in Pails, Drums and One-Way Bulk Containers