

EDM Flushing Fluid™ (For Ram Type Machines)



WHAT IT DOES:

Commonwealth Oil's **EDM Flushing Fluid™** is a quality fluid designed to serve as a Flushing Fluid for "die sinkers". EDM Flushing Fluid™ should be used only after the machine has been thoroughly cleaned, and before refilling with di-electric fluid.

WHERE TO USE IT:

EDM Flushing Fluid™ is designed for following applications:

- EDM RAM Type machines.
- Any application needing passive hydrocarbon cleaner

How to Use It:

Thoroughly clean your "Ram Type Die-Sinker" including tank, lines, and filter housings. Remove all filters from housings. Before installing new filters, fill the "die-sinker" with a sufficient volume of **EDM Flushing Fluid™** to allow the circulating pumps to cycle for approximately 30-45 minutes, and flush any previously unseen debris. Drain the fluid and flushed debris from the tank, and dispose in compliance with Government requirements and local regulations.

PERFORMANCE BENEFITS:

EDM Flushing Fluid™ is especially formulated to deliver the following performance benefits:

- Contains no chlorinated solvents.
- Better shop hygiene
- Clear, colourless and odourless liquid



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EDM Flushing Fluid™

TECHNICALLY SPEAKING:

Test	EDM Flushing Fluid™
Viscosity: cSt @ 40°C	3.5
Acid Number, mg KOH/g	< 0.01
Flash Point, COC °C	> 120
Flash Point, COC °F	> 248
Appearance	Clear, Colourless
Odour	Nil
Copper Corrosion	1A - 1B
Sulfur (Active)	Nil
Phosphorous	Nil
Chlorine	Nil
Surfactant	Nil
Density, lbs./US Gallon	7.155
Specific Gravity	0.860

These are typical figures and do not constitute a specification.

Handling & Safety Information

For information on the safe handling and use of this product, refer to the Material Safety Data Sheet obtainable from Commonwealth Oil Corporation.



Available in Pails, Drums and One-Way Bulk Containers

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