

COPPER IMPREGNATED GRAPHITE SYSTEM 3R PRE-MOUNTED BLANKS & ROUNDS

Blanks Tolerance: +/- .0002" Rounds Tolerance: All Dimensions Minimum

Technical Specifications

Grade	Color Identification	Shore Hardness	Flexural Strength (PSI)	Resistance (0.000 ohm/in.)	Particle Size (microns)
POCO EDM-C200	Green / White Stripe	62	12,100	114	10
POCO EDM-C3	Orange	66	20,300	127	<5
TTK-4C	Yellow	60	15,500	100	4

**Copper Impregnated Graphite – [Learn More](#)*



system 3R

BLANKS

Size (Inch)			Catalog No.			System 3R
Thickness	Width	Length	POCO EDM-C200	POCO EDM-C3	TTK-4C	Holder No.
1.000"	1.000"	3.000"	G23R480	GY3R480	GC3R480	3R-491
1.000"	2.000"	3.000"	G23R490	GY3R490	GC3R490	3R-491
2.000"	2.000"	3.000"	G23R492	GY3R492	GC3R492	3R-651.7-S
2.000"	3.000"	3.000"	G23R494	GY3R494	GC3R494	3R-651.7-S
3.000"	3.000"	3.000"	G23R496	X	X	3R-651.7-S
1.000"	1.000"	4.000"	G23R480	GY3R480	GC3R480	3R-491
1.000"	2.000"	4.000"	G23R490	GY3R490	GC3R490	3R-491
2.000"	2.000"	4.000"	G23R492	GY3R492	GC3R492	3R-651.7-S
2.000"	3.000"	4.000"	G23R494	GY3R494	GC3R494	3R-651.7-S
3.000"	3.000"	4.000"	G23R496	X	X	3R-651.7-S

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ROUNDS

Size (Inch)		Catalog No.			System 3R
Diameter	Length	POCO EDM-C200	POCO EDM-C3	TTK-4C	Holder No.
1.000"	3.000"	G23R001	GY3R001	GC3R001	3R-491
1.500"	3.000"	G23R002	GY3R002	GC3R002	3R-491
2.000"	3.000"	G23R003	GY3R003	GC3R003	3R-651.7-S
2.500"	3.000"	G23R004			3R-651.7-S
3.000"	3.000"	G23R005			3R-651.7-S
1.000"	4.000"	G23R006	GY3R006	GC3R006	3R-491
1.500"	4.000"	G23R007	GY3R007	GC3R007	3R-491
2.000"	4.000"	G23R008	GY3R008	GC3R008	3R-651.7-S
2.500"	4.000"	G23R009			3R-651.7-S
3.000"	4.000"	G23R010			3R-651.7-S

system 3R

Left: Part No. **3R-491**

Right: Part No. **3R-651.7-5**

