

Tier 1  
POCO  
Supplier

## POCO GRAPHITE ROUNDS

Tolerance:  $<.75" +.005"/-.000"$ ; Size  $\geq .75"$  All Dimensions Minimum

### Technical Specifications

Grade	Color Identification	Shore Hardness	Flexural Strength (PSI)	Resistance (0.000 ohm/in.)	Particle Size (microns)
POCO EDM-200	Purple	68	9,000	580	10
POCO EDM-1	White	69	9,700	760	<5
POCO EDM-2	Yellow	71	11,200	620	<5
POCO EDM-3	Red	73	13,300	615	<5
POCO EDM-4	Blue	76	16,900	500	<4
POCO EDM-AF5	Gold/Black Stripe	83	14,500	850	<1
POCO EDM-C200	Green/ White Stripe	62	12,100	114	10
POCO EDM-C3	Orange	66	20,300	127	<5



Order any custom  
size or tolerance

\*Carbon Based Graphite

\*Copper Impregnated Graphite – [Learn More](#)

Size (Inch)		Catalog No.							
Thickness	Length	EDM-200	EDM-1	EDM-2	EDM-3	EDM-4	EDM-AF-5	EDM-C200	EDM-C3
1/16	6	GW0004	GP0004	GR0004	GS0004	G40004	GT0004	G20004	GY0004
1/16	12	GW0008	GP0008	GR0008	GS0008	G40008	GT0008	G20008	GY0008
1/8	6	GW0012	GP0012	GR0012	GS0012	G40012	GT0012	G20012	GY0012
1/8	12	GW0016	GP0016	GR0016	GS0016	G40016	GT0016	G20016	GY0016
3/16	6	GW0020	GP0020	GR0020	GS0020	G40020	GT0020	G20020	GY0020
3/16	12	GW0024	GP0024	GR0024	GS0024	G40024	GT0024	G20024	GY0024
1/4	6	GW0032	GP0032	GR0032	GS0032	G40032	GT0032	G20032	GY0032
1/4	12	GW0036	GP0036	GR0036	GS0036	G40036	GT0036	G20036	GY0036
5/16	6	GW0040	GP0040	GR0040	GS0040	G40040	GT0040	G20040	GY0040
5/16	12	GW0044	GP0044	GR0044	GS0044	G40044	GT0044	G20044	GY0044
3/8	6	GW0052	GP0052	GR0052	GS0052	G40052	GT0052	G20052	GY0052
3/8	12	GW0056	GP0056	GR0056	GS0056	G40056	GT0056	G20056	GY0056
7/16	6	GW0060	GP0060	GR0060	GS0060	G40060	GT0060	G20060	GY0060
7/16	12	GW0064	GP0064	GR0064	GS0064	G40064	GT0064	G20064	GY0064

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## POCO GRAPHITE ROUNDS CONTINUED

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Tolerance: <.75" +.005"/-.000"; Size ≥ .75" All Dimensions Minimum

Size (Inch)		Catalog No.							
		EDM-200	EDM-1	EDM-2	EDM-3	EDM-4	EDM-AF-5	EDM-C200	EDM-C3
Thickness	Length								
1/2	6	GW0068	GP0068	GR0068	GS0068	G40068	GT0068	G20068	GY0068
1/2	12	GW0072	GP0072	GR0072	GS0072	G40072	GT0072	G20072	GY0072
5/8	6	GW0076	GP0076	GR0076	GS0076	G40076	GT0076	G20076	GY0076
5/8	12	GW0080	GP0080	GR0080	GS0080	G40080	GT0080	G20080	GY0080
3/4	6	GW0084	GP0084	GR0084	GS0084	G40084	GT0084	G20084	GY0084
3/4	12	GW0088	GP0088	GR0088	GS0088	G40088	GT0088	G20088	GY0088
1	6	GW0104	GP0104	GR0104	GS0104	G40104	GT0104	G20104	GY0104
1	12	GW0108	GP0108	GR0108	GS0108	G40108	GT0108	G20108	GY0108
1-1/4	6	GW0112	GP0112	GR0112	GS0112	G40112	GT0112	G20112	GY0112
1-1/4	12	GW0116	GP0116	GR0116	GS0116	G40116	GT0116	G20116	GY0116
1-1/2	6	GW0120	GP0120	GR0120	GS0120	G40120	GT0120	G20120	GY0120
1-1/2	12	GW0124	GP0124	GR0124	GS0124	G40124	GT0124	G20124	GY0124
1-3/4	6	GW0128	GP0128	GR0128	GS0128	G40128	GT0128	G20128	GY0128
1-3/4	12	GW0132	GP0132	GR0132	GS0132	G40132	GT0132	G20132	GY0132
2	6	GW0136	GP0136	GR0136	GS0136	G40136	GT0136	G20136	GY0136
2	12	GW0140	GP0140	GR0140	GS0140	G40140	GT0140	G20140	GY0140
2-1/4	12	GW0144	GP0144	GR0144	GS0144	G40144			
3	6	GW0152	GP0152	GR0152	GS0152	G40152			GY0152
3	12	GW0156	GP0156	GR0156	GS0156	G40156			GY0156
3	18	GW0160	GP0160	GR0160	GS0160	G40160			
4	6	GW0172	GP0172	GR0172	GS0172	G40172			
4	12	GW0176	GP0176	GR0176	GS0176	G40176			
4	18	GW0180	GP0180	GR0180	GS0180	G40180			